

SIRUBA®

銀箭牌工業用縫紉機

INDUSTRIAL SEWING MACHINE



BH780 SERIES

高速機械式鎖眼機

High-speed 1-needle lockstitch buttonholing machine



BH780

用於各種針織、棉紡、化纖等之物的鈕孔鎖縫，薄料、中厚料均宜；可縫製平線邊與三角線邊，線邊牢固美觀。

Buttonholing for ordinary cloth, Knit, etc. It's suitable for all light and medium weight materials. This machine is capable of forming two different types of stitches, namely whip stitch and oril stitch. the sewn seam is beautiful and firm.

BH780

機種

Model

BH780 :

高速機械式鎖眼機

High-speed lockstitch buttonholing machine.

C

押具尺寸

Work clamp check size

A : 30mm X 5.6mm

B : 40mm X 6.6mm

C : 46mm X 6.6mm

D : 53mm X 6.6mm

V

縫紉形式

Type of stitchine

non : 標準型

Standard (puril stitching)



V : 毛衣用蕊線雙縫

Double whip stitching with gimp
(sweater only)



特點

- * 更順暢的提昇桿—改良後的提昇桿能有效減少操作者的施力。
- * 工作夾具的提昇(12mm)使得厚布料的縫製更容易。
- * 可藉由支齒輪來設定針數，設定範圍在54到345之間。改良後的銅爐喉板座，張力釋放凸輪和送具凸輪可完美縫製扣眼。
- * 此外，利用可替換的量具來測量改變扣眼的尺寸。
- * 特殊設計的設計可做平面或筒狀操作，適用於袖子和口袋等的縫製。
- * 安全裝置可避免切刀掉落切斷針線，如果針線在縫製中需切斷時，此安全裝置可避免切刀掉落，如此也可避免過程中損周部件。縫製後若沒有切斷布料，繼續按壓切刀停止桿，切刀就不會掉落。
- * 自動單踏板裝置—此新式組件加上了自動裝置，只需要一個踏板操作來啟動或停止扣眼的縫製。透過自動裝置的控制，此工作夾具會自動做上下的移動，相對的，此裝置可允許一個操作者同時使用二台機器。


CHARACTERISTICS

- * Smoother lifting lever — The improved lifting lever which moves smoothly will greatly reduce operator's fatigue.
- * The life of the work clamp check has been greatly increased (12mm) so that heavy-weight materials may be sewn easily.
- * The number of stitches can be set at any value between 54 and 345 simply by changing the spur gears. The improved throat plate base, tension release cam and feed cam will provide still better buttonholing finish.
- * Furthermore, change in the buttonholing size can easily be met by the use of exchangeable gauge.
- * With special design, this machine is available for flat and cylindric operation. It is suitable for sleeve and pocket.
- * Safety device to prevent knife from being dropped in case of needle thread break age. If the needle thread should break while sewing, this safety device will prevent the knife from being dropped, and therefore chance for damage to workpieces under process is eliminated. When you do not cut the fabric after sewing, keep on pressing the knife stop lever, and the knife will not be dropped.
- * Automatic one-pedal unit — This new unit incorporating an automatic device requires only one pedal operation to start or terminate buttonholing. The work clamp check comes down or goes up automatically through this automatic device developed. Accordingly, this unit may allow one operator to attend to two machines.



BH780

高速機械式鎖眼機
High-speed 1-needle lockstitch buttonholing machine

MODEL	BH780-A	BH780-B	BH780-C	BH780-D	BH780-CV	BH780-DV
 Needle No.	DP X 5 #11 #14	DP X 5 #11 #14	DP X 5 #11 #14	DP X 5 #11 #14	DP X 5 #11 #14	DP X 5 #11 #14
 mm	Max. 12mm	Max. 12mm	Max. 12mm	Max. 12mm	Max. 12mm	Max. 12mm
	3600	3600	3600	3600	3600	3600
	A: 9.4~22mm B: 2.5~4mm	A: 9.4~33mm B: 2.5~5mm	A: 9.4~40mm B: 2.5~5mm	A: 16.5~48mm B: 2.5~5mm	A: 9.4~40mm B: 2.5~5mm	A: 16.5~48mm B: 2.5~5mm
	A: 30mm B: 5.6mm	A: 40mm B: 6.6mm	A: 46mm B: 6.6mm	A: 53mm B: 6.6mm	A: 46mm B: 6.6mm	A: 53mm B: 6.6mm
	6.35~19.05	6.35~25.4	6.35~31.75	12.7~38.1	6.35~31.75	12.7~38.1
切刀 Knife	後切刀系統 Rear knife system					
梭頭 Hook	DP型特殊旋轉梭子(自動供油) DP type special rotary hook (automatically lubricated)					
供油系統 Lubricating System	全自動供油 Fully automatic lubrication					
驅動系統 Driving System	使用單皮帶、二級變換速度、自動停止裝置 One belt is used, two-step speed change, automatic stop-motion system					
安全裝置 Safety Device	緊急停止手把 Equipped with emergency stop handle					

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 SIRUBA®

The specification and/or appearances of the equipment described in this catalogue are subject to change because of modification without previous notice.

由於對產品的改良及更新，本產品型錄中之產品規格及外觀的修改恕不事先通知。 CAT.560-22 AUG. 06