

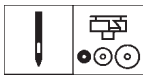
LCW series

High speed, Cylinder bed, Vertical axis hook, Compound feed and walking foot, Lockstitch machines

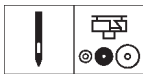


LCW-8BL

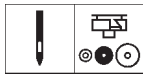
Variety



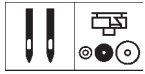
LCW-8B
Single needle, standard hook, reverse stitch



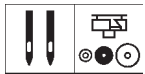
LCW-8BL
Single needle, large hook, reverse stitch
* Synchronized binding machine available (LCW-8BLV)



LCW-8BL-1
Single needle, large hook, reverse stitch
* Synchronized binding machine available (LCW-8BLV-1)



LCW-28BL
Two needle, large hook, reverse stitch



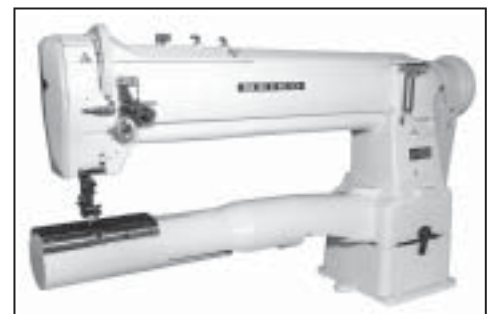
LCW-28BL-20
20 inch long arm, two needle, large hook, reverse stitch



LCW-28BL



Synchronized binding machine



LCW-28BL-20

Applications

For sewing medium to heavy weight fabrics, leather, synthetics, canvas and various coated and laminated materials.

Suitable for sewing tubular and curved work such as shoes boots, bags and handbags.



Features

Semi-automatic lubrication system.

Vertical axis hook.

Safety clutch prevents the hook from being damaged.

Reverse stitching.

Special designed cylinder edge for the special stitching on uneven materials. (-8BL-1, -8BLV-1)

Synchronized binder available (except LCW-28BL)



LCW-8BL-1

Specifications (LCW-)

Variety	8B	8BL	8BL-1	28BL	28BL-20
Number of needle	Single needle			Two needle	
Max. sewing speed	2,500(s.p.m.)	2,000(s.p.m.)		1,500(s.p.m.)	
Max. stitch length	13/64" (5 mm)	1/4" (6.2 mm)			
Clearance under presser foot	by pedal	35/64" (14 mm)			
	by hand	21/64" (8.5 mm)			
Needle bar stroke	1-5/16" (33.2 mm)				
Needle(standard)	DPx17 (#22) , 135x17 (#140)				
Thread	#8 (standard)				
Hook	Vertical axis hook				
Amount of lift of walking foot	7/64"-7/32" (2.7 - 5.5 mm)		standard 1/8" (standard 3.2 mm)		
Thread take up lever	Slide type				
Lubrication	Semi-automatic lubrication				
Cylinder size	2-9/16"(65 mm) dia.	3-1/32"(77 mm) dia.		3-7/64"(79 mm) dia.	
Working space	10-5/32"x 4-21/64" (258 x 110 mm)				20"x 4-21/64" (508 x 110 mm)
Motor	Clutch motor				
Net weight(Head only)	33Kg				50Kg

Optional parts and attachments at extra charge

Variety	Parts name & No.				
	Finger guard	Finger guard (1/8"-1/4")	Finger guard (5/16"-3/8")	Finger guard (1/2")	Belt cover
8B	10937				13423C
8BL	10937				13423C
8BL-1	10937				13423C
28BL		10937-01	10937-02	10937-04	13423C
28BL-20		10937-01	10937-02	10937-04	13423C

Needle gauge size (Two needle)

1/8"(3.2mm), 1/4"(6.4mm), 5/16"(7.9mm)
3/8"(9.5mm), 1/2"(12.7mm)
standard 1/4"(6.4mm)

NOTE

- (1) Speed depends on threads, materials and type of operation
- (2) Specifications subject to change without notice



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