

LPW two needle series (angular stitch)

Two needle, High speed, Post bed, Large vertical axis hook, Disengageable needle bars, Lockstitch machine



LPW-28BLK

Variety



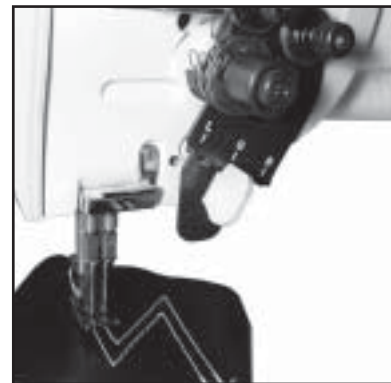
LPW-27BLK
Drop and needle feed, reverse stitch



LPW-28BLK
Compound feed and walking foot, reverse stitch



LPW-28BLK-A
Compound feed and walking foot, reverse stitch
thick threads type



Angular stitching and/or straight stitching can be made by simplified operation

Applications

For sewing medium to heavy weight fabrics, leather, vinyl, synthetics and laminated and coated materials.

Suitable for sewing operations which require decorative or functional angular stitching such as collars, pockets, shoe uppers, automobile upholstery, etc.



LPW two needle series (angular stitch)

Features

- Post bed and wide working space makes it easy for sewing of large materials.
- Easy operation of disengageable right and left needle bars by use of finger touch lever.
- Compound feed and alternating pressers mechanism assures even feeding of materials. (-28BLK)
- Semi-automatic lubrication system.
- Large vertical axis hook.
- Safety clutch prevents the hook from being damaged.
- Reverse stitching.
- Various gauge sets available.

Specifications (LPW-)

Variety	27BLK, 28BLK	28BLK-A
Number of needle	Two needle	
Max. sewing speed	2,200(s.p.m.)	
Max. stitch length	7/32" (5.5 mm)	
Clearance under presser foot	by knee	35/64" (14 mm)
	by hand	21/64" (8.5 mm)
Needle bar stroke	1-9/32" (32.6 mm)	
Needle(standard)	DPx17 (#24) , 135x17 (#180)	
Thread	#5 (standard)	#1 (standard)
Hook	Large vertical axis hook	
Amount of lift of walking foot	3/32"-3/16" standard 1/8" (2.5 - 5 mm) (standard 3.2 mm)	7/64"-7/32" standard 1/8" (2.7 - 5.5 mm) (standard 3.2 mm)
Thread take up lever	Slide type	
Lubrication	Semi-automatic lubrication	
Bed size	20-25/64"x 7" (518 x 177 mm)	
Post height	7" (178mm)	
Working space	10-5/32"x 11-11/32" (258 x 288 mm)	
Motor	Clutch motor	
Net weight(Head only)	44Kg	

NOTE

- (1) Speed depends on threads, materials and type of operation
- (2) Specifications subject to change without notice

Needle gauge list

Variety	Needle gauge size
27BLK	5/64"(2.0mm), 1/8"(3.2mm), 3/16"(4.8mm), 1/4"(6.4mm), 5/16"(7.9mm), 3/8"(9.5mm), 1/2"(12.7mm), 3/4"(19.1mm) standard 1/4"(6.4mm)
28BLK	1/8"(3.2mm), 3/16"(4.8mm), 1/4"(6.4mm), 5/16"(7.9mm), 3/8"(9.5mm), 1/2"(12.7mm), 3/4"(19.1mm) standard 1/4"(6.4mm)
28BLK-A	1/8"(3.2mm), 3/16"(4.8mm), 1/4"(6.4mm), 5/16"(7.9mm), 3/8"(9.5mm), 1/2"(12.7mm) 3/4"(19.1mm) standard 5/16"(7.9mm)



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