

SIRUBA®

銀箭牌工業用縫紉機

INDUSTRIAL SEWING MACHINE



P700 & R700 SERIES

单/双 针高头车 · 单/双 针罗拉车
One / two needle post-bed lockstitch machine



用於运动休闲鞋，皮鞋、皮件及帽子等圆弧或窄面之缝制。
Sewing narrow and curved areas for shoes, sport shoes, leather goods and caps...etc.

R

机种别
Machine Type

P: 高头车
Post-bed lockstitch machine

R: 罗拉车
(底部轮型送具及轮型驱动押具)
Post-bed lockstitch machine
(With wheel feed and driven roller
presser)

针距规格
Needle gauge specification

Model	Specification	Needle Gauge	Function
P717	01	-	Bottom feed
	12	1.2 mm	Bottom feed
	16	1.6 mm	Bottom feed
	24	2.4 mm	Bottom feed
P727	32	3.2 mm	Bottom feed
	01	-	Bottom feed
R718	02	-	Needle feed
	16	1.6 mm	Bottom feed
R728	20	2.0 mm	Bottom feed
	24	2.4 mm	Bottom feed
	28	2.8 mm	Bottom feed
	32	3.2 mm	Bottom feed
	224	2.4 mm	Needle feed
	228	2.8 mm	Needle feed
	232	3.2 mm	Needle feed

7 2 8

针数
Needle Numbers

1: 单针
1-Needle
2: 双针
2-Needle

2 2 4

轮钱组规格
Driven roller presser

-: 中轮钱
Middle roller presser
A: 小轮钱
Small roller presser
B: 大轮钱
Big roller presser
H: 粗线用中轮钱
Middle roller presser for thick thread
HA: 粗线用小轮钱
Small roller presser for thick thread
HB: 粗线用大轮钱
Big roller presser for thick thread

A

1

操作面板
Control Panel

0: 不附操作面板
Without control panel
1: 附操作面板
With control panel

0

功能码
Function

功能码 Function	快速倒缝 High-Speed reverse feeding	自动切线 Auto thread trimmer	自动抬押脚 Auto lifter	操作盒 control box
00	•	•	-	-
10	•	•	-	C300M-A1

特点

- * 切刀机构易于安装，调整，且结构坚固，用于切断细线与粗线，皆可获得高品质的切线效果。
- * 切线时，电磁阀采用独立系统，能确实控制过线组的松线动作，使切线效果更完善。
- * 相关延伸机种，附气动式自动提升轮钱装置，操作简易，增进缝制效率。

CHARACTERISTICS

- * The trimmer is strong , easy to be installed and adjusted. It is good at cutting any specification of thread.
- * The solenoid is an independent system, which can firmly control the action of thread take up, and makes the trimmer work perfectly.
- * The optional equipment is with pneumatic auto lifter for driven roller presser. It is efficient and easy to handle.

R700 系列



• R718



• R728

R700

单/双 针罗拉车(底部轮型送具及轮型驱动押具)
One / two needle post-bed lockstitch machine
(With wheel feed and driven roller presser)

机型 MODEL	功能 Function	X 针数 Number of Needle	针距(mm) Needle Gauge		缝距(mm) Stitch Length	押具扬程(mm) Presser Foot Lift		针 Needle No. Needle	S.P.M 车缝速度
			○	○○		手动Hand	膝动Knee		
R718-01	Bottom feed	1	-	-	0-4.5	7	12	DPX5 #16	2500
R718-01H	Bottom feed	1	-	-	0-4.5	7	15	DPX17 #23	2500
R718-02	Needle feed	1	-	-	0-7	7	12	DPX5 #16	2500
R718-02H	Needle feed	1	-	-	0-7	7	15	DPX17 #23	2500
R728-16	Bottom feed	2	1.6	-	0-4.5	7	12	DPX5 #16	2500
R728-20	Bottom feed	2	2.0	-	0-4.5	7	12	DPX5 #16	2500
R728-24	Bottom feed	2	2.4	-	0-4.5	7	12	DPX5 #16	2500
R728-24H	Bottom feed	2	2.4	-	0-4.5	7	15	DPX17 #23	2500
R728-28	Bottom feed	2	-	2.8	0-4.5	7	12	DPX5 #16	2500
R728-32	Bottom feed	2	-	3.2	0-4.5	7	12	DPX5 #16	2500
R728-224	Needle feed	2	2.4	-	0-7	7	12	DPX5 #16	2500
R728-228	Needle feed	2	-	2.8	0-7	7	12	DPX5 #16	2500
R728-232	Needle feed	2	-	3.2	0-7	7	12	DPX5 #16	2500



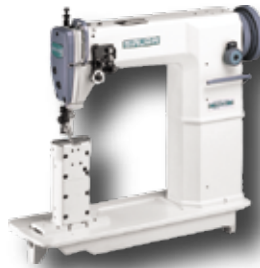
P700 & R700 SERIES

单/双 针高头车 · 单/双 针罗拉车
One / two needle post-bed lockstitch machine

P700 系列



• P717



• P727

P700

单/双 针高头车
One / two needle post-bed lockstitch machine

机型 MODEL	针数 X Number of Needle	针距(mm) Needle Gauge		缝距(mm) Stitch Length	押具样式 Presser foot type	押具扬程(mm) Presser Foot Lift		针 Needle No.	S.P.M 车缝速度
		○	○○			手动Hand	膝动Knee		
P717-01	1	-	-	0-4		7.2	10	DPX5 #16	3000
P717-01A	1	-	-	0-4		7.2	10	DPX5 #16	3000
P717-01B	1	-	-	0-4		7.2	10	DPX5 #16	3000
P717-01C	1	-	-	0-4		7.2	10	DPX5 #16	3000
P717-01D	1	-	-	0-4		7.2	10	DPX5 #16	3000
P727-12	2	1.2	-	0-4		7.2	10	DPX5 #16	3000
P727-16	2	1.6	-	0-4		7.2	10	DPX5 #16	3000
P727-24	2	2.4	-	0-4		7.2	10	DPX5 #16	3000
P727-32	2	-	3.2	0-4		7.2	10	DPX5 #16	3000

功能 Function : 下送布 Bottom Feed

高林股份有限公司
KAULIN MFG. CO., LTD.



ISO 9001 : 2000
ISO 14001:2004



SIRUBA®

The specification and/or appearances of the equipment described in this catalogue are subject to change because of modification without previous notice.

由於對產品的改良及更新，本產品型錄中之產品規格及外觀的修改恕不事先通知。

CAT.S80-16 FEB.08